

VALIADIS S.A.

ELECTRIC MOTOR TEST REPORT - THREE PHASE INDUCTION MOTOR

NAMEPLATE DATA	IEC	TYPE	0.55	KW	895	RPM
AK80- 6 FRAME	3	PHASE	400	VOLTS	50	HZ/CYCLES
65.5 EFFICIENCY	1.68	AMPS	55	IP	IC01	IC
6 POLE	S1	DUTY	0.72	PF	N/A	EFF2
VALIADIS MANUFACTURER		SERIAL NO.	F	INS. CLASS	Y	CONNECTION

MAJOR CONTENTS	UNIT	TEST VALUE
STATOR RESISTANCE OF PHASE TO PHASE	75 DEG.C	OHM 35.9857
NO LOAD CURRENT		AMP 1.26
NO LOAD INPUT		kW 0.1596
CORE LOSS (Pfe)		kW 0.062
WINDAGE FRICTION LOSS (Pfw)		kW 0.008
STATOR WINDING LOSS(Pcu1)		kW 0.1505
ROTOR WINDING LOSS(Pcu2)		kW 0.0659
STRAY LOAD LOSS (Ps)		kW 0.0042
FULL LOAD CURRENT		AMP 1.67
LOCKED ROTOR CURRENT		AMP 6.00
LOCKED ROTOR CURRENT/FULL LOAD CURRENT		P.U. 3.6
LOCKED ROTOR INPUT @ 100% VOLT		kW 3.14
FULL LOAD TORQUE		N.m. 5.87
LOCKED ROTOR TORQUE		N.m. 12.33
LOCKED ROTOR TORQUE/FULL LOAD TORQUE		P.U. 2.1
PULL OUT TORQUE		N.m. 15.16
PULL OUT TORQUE/FULL LOAD TORQUE		P.U. 2.58
PULL UP TORQUE		N.m. 7.60
PULL UP TORQUE/FULL LOAD TORQUE		P.U. 1.30
EFFICIENCY @ FULL LOAD		% 65.41
POWER FACTOR @ FULL LOAD		0.726
FULL LOAD SLIP		10.50%
FULL LOAD SPEED		r/min 895
STATOR WINDING TEMPERATURE RISE	30 SECS	K 62.1
DE BEARING TEMPERATURE BY PT100		Deg. C 45.0
NDE BEARING TEMPERATURE BY PT100		Deg. C 45.0
TEMPERATURE ON LEADS BY PT100		Deg. C
TEMPERATURE IN TERMINAL BOX BY PT100		Deg. C
AMBIENT TEMPERATURE BY PT100		Deg. C
SOUND PRESSURE LEVEL		dB (A) 40.2
VIBRATION		mm/s 0.5
MOMENT OF INERTIA		kgm ² 0.0021
WEIGHT		kg 11

The data above is calculated as per IEC 34-2 , all data at nominal Volts

VALIADIS S.A.				SCALE	N/A		
				DATE		REV	
AK80 - 6 0.55 kW 400 VOLTS 50 Hz				DRAWN		DOCUMENT NO.	
				APPRVD			
				CHECKED			

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TEST DATA	NO LOAD	25% LOAD	50% LOAD	75% LOAD	100% LOAD	125% LOAD	LOCKED ROTOR
EFFICIENCY	0	48.2	61.1	65.3	65.4	61.4	
PF	0.183	0.351	0.507	0.629	0.726	0.802	0.755
RPM	1000	987	955	929	895	840	0
SLIP	0.00%	1.30%	4.50%	7.10%	10.50%	16.00%	100.00%
AMPS	1.26	1.21	1.33	1.45	1.67	2.06	6.00
VOLTS	400	400	400	400	400	400	400
TORQUE NM	0	1.37	2.85	4.24	5.87	7.99	12.33
KW INPUT	0.1596	0.2941	0.4668	0.6318	0.8404	1.144	3.14
KW OUTPUT	0	0.142	0.285	0.413	0.550	0.703	

LOSSES (kW)	25% LOAD	50% LOAD	75% LOAD	100% LOAD	125% LOAD
STATOR LOSS Pcu1	0.079	0.095	0.113	0.151	0.229
STATOR LOSS %	26.87%	20.45%	17.96%	17.91%	7.30%
ROTOR LOSS Pcu2	0.002	0.014	0.032	0.066	0.136
ROTOR LOSS %	0.68%	2.98%	5.13%	7.84%	4.35%
CORE LOSS Pfe	0.062	0.062	0.062	0.062	0.062
CORE LOSS %	21.08%	13.28%	9.81%	7.38%	1.97%
WINDGE/FRICTION Pfw	0.008	0.008	0.008	0.008	0.008
WINDGE/FRICTION %	2.72%	1.71%	1.27%	0.95%	0.25%
STRAY LOAD LOSS Ps	0.001	0.002	0.003	0.004	0.006
STRAY LOAD LOSS %	0.50%	0.50%	0.50%	0.50%	0.50%

Losses are measured/calculated as per IEC 34-2-The Summation of Losses Method
 All data is measured at Nominal Volts

TEMPERATURES

STATOR RESISTANCE COLD	29.83334 OHMS @	22.0	DEG.C.	BETWEEN STATOR LEADS
STATOR RESISTANCE ADJUSTED	35.9857 OHMS @	75	DEG.C.	BETWEEN STATOR LEADS
STATOR RESISTANCE HOT	37.1052 OHMS	after test of temp rise		BETWEEN STATOR LEADS
WINDING TEMPERATURE RISE	62.1 DEG.C.	at full load steady state at		30 SECS
WINDING TEMPERATURE RISE	DEG.C.	at full load steady state at		0 SECS
PT100 TEMPERATURE OF DE WINDING	DEG.C.	at full load steady state at ambient		DEG.C.
PT100 TEMPERATURE OF NDE WINDING	DEG.C.	at full load steady state at ambient		DEG.C.
PT100 TEMPERATURE OF DE BEARING	45.0 DEG.C.	at full load steady state at ambient		22.5 DEG.C.
PT100 TEMPERATURE OF NDE BEARING	45.0 DEG.C.	at full load steady state at ambient		22.5 DEG.C.
PT100 TEMPERATURE OF IN TERMINAL BOX	DEG.C.	at full load steady state at ambient		DEG.C.
PT100 TEMPERATURE OF ON STATOR LEAD	DEG.C.	at full load steady state at ambient		DEG.C.

OTHER

NOISE LEVEL (Lp)	40.2	dB(A) 1meter	INSULATION RESISTANCE	500	MEG.OHMS
VIBRATION LEVEL	0.5	mm/sec on no load	D.E. BEARING		
WEIGHT	11	kg	N.D.E. BEARING		
H-POT TEST VOLTS	1800	VOLTS			

VALIADIS S.A.				SCALE	N/A		
				DATE		REV	
AK80 - 6				DRAWN		DOCUMENT NO.	
0.55	kW		APPRVD				
400	VOLTS	50	Hz	CHECKED			

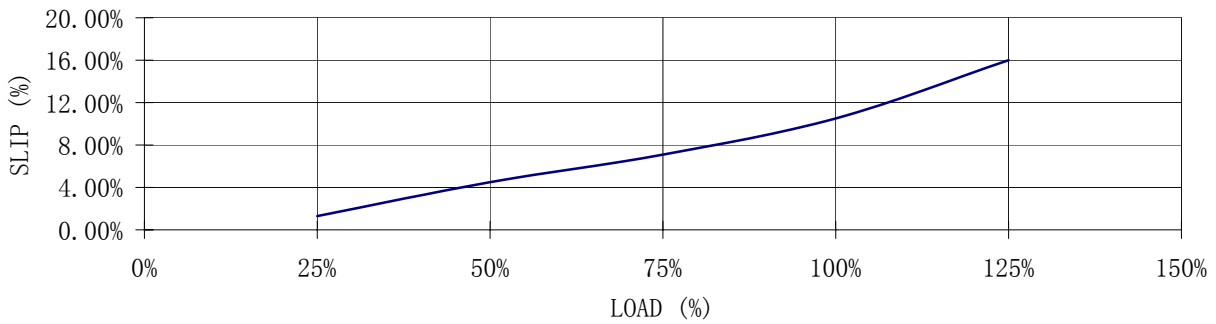
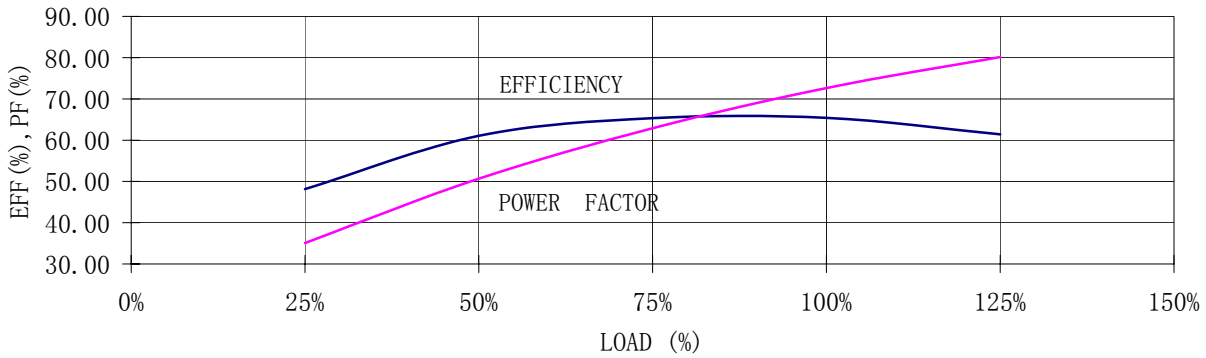
RESULT SUMMARY

VALIADIS S.A.

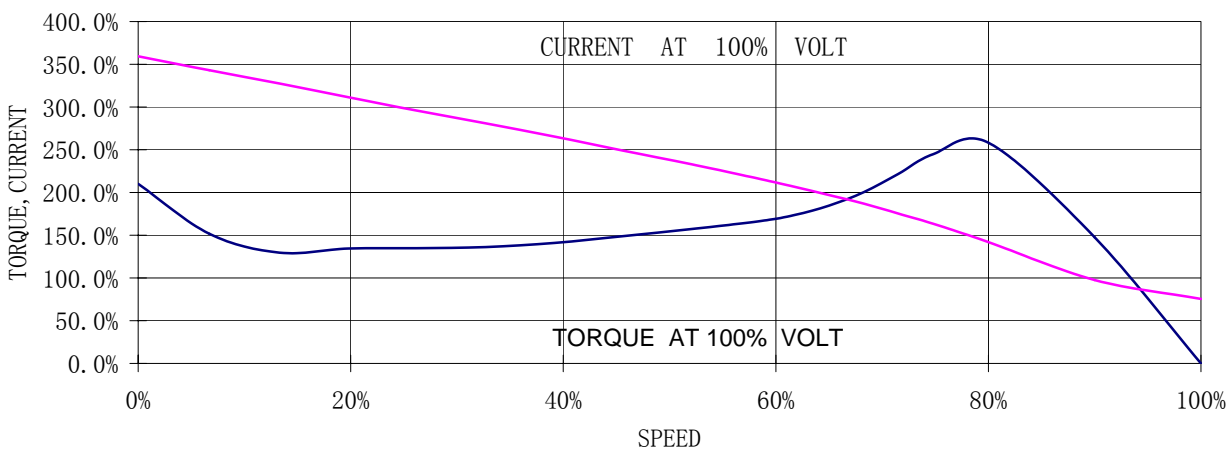
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LOAD TEST



SPEED VS TORQUE, CURRENT



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	AK80 - 6				DATE		REV
	0.55		kW		DRAWN		DOCUMENT NO.
	400		VOLTS		APPRVD		
	50		Hz		CHECKED		

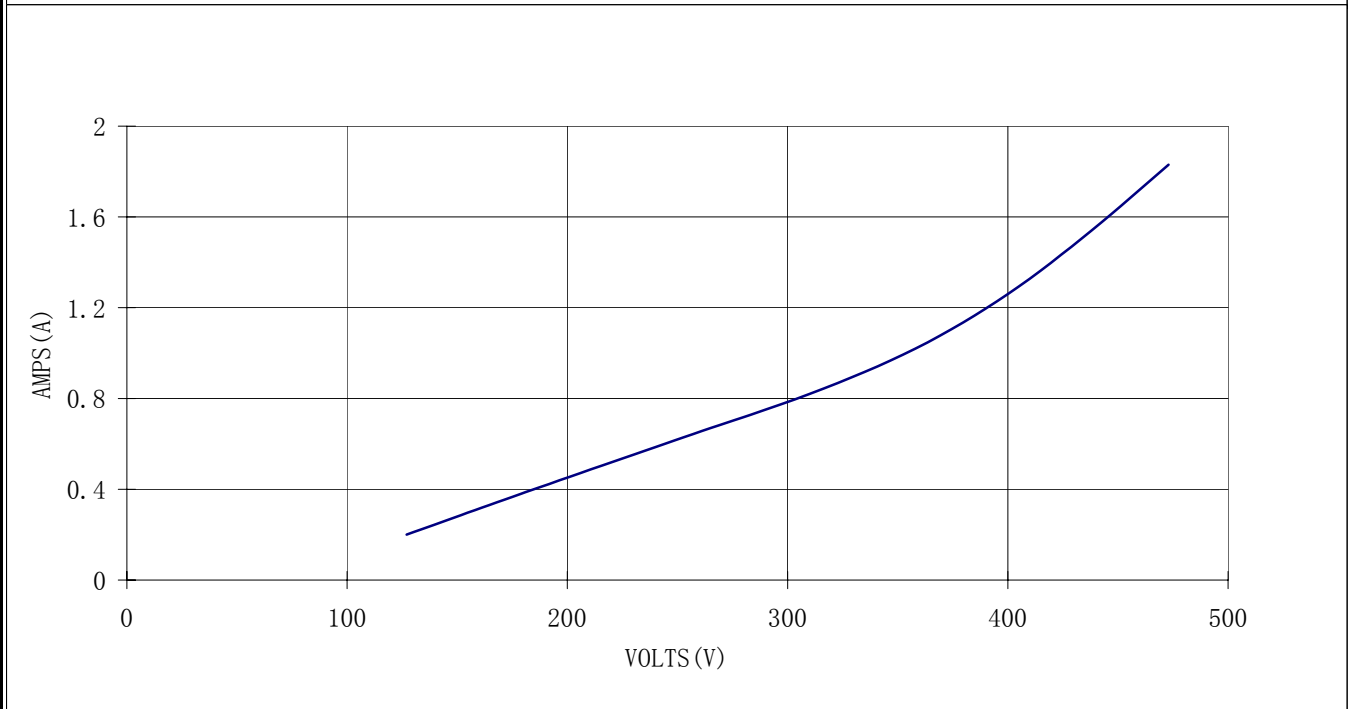
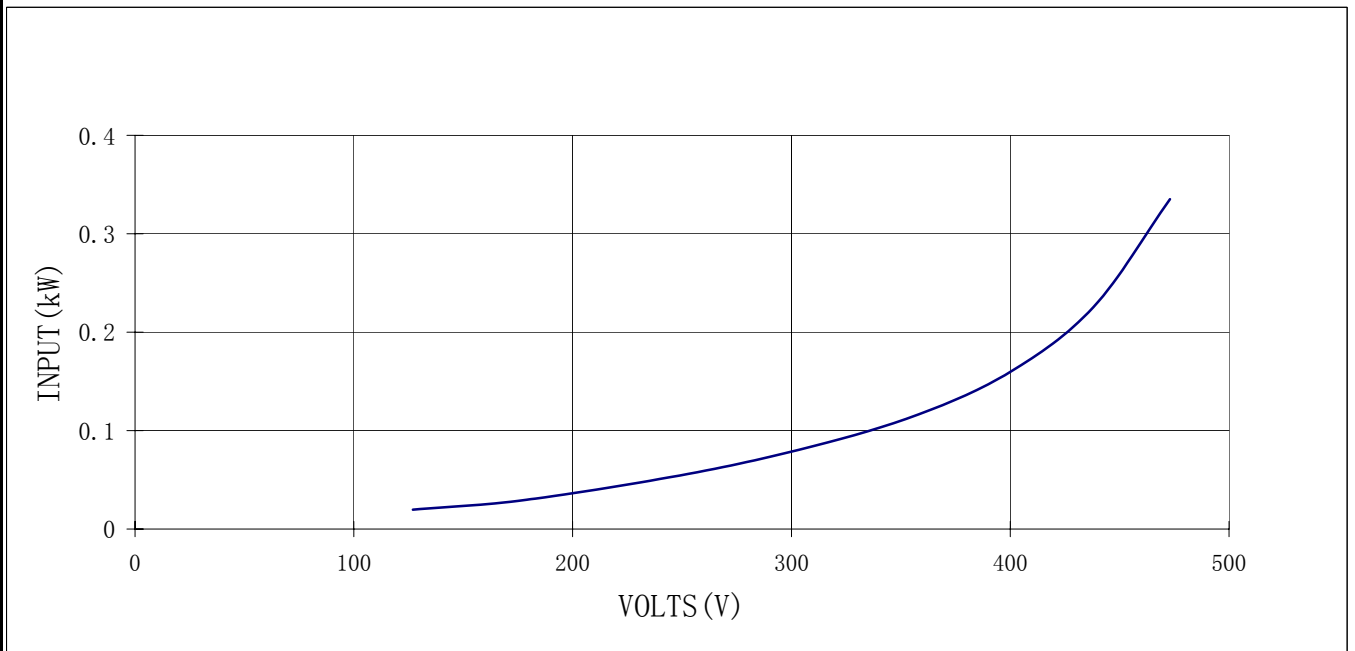
CURVE

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				DATE		REV
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	0.55	kW		APPRVD		
400	VOLTS	50	Hz			
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CURVE