VALIADIS S.A.

ORDER NO.:

ELECTRIC MOTOR TEST REPORT - THREE PHASE INDUCTION MOTOR

NAMEPLATE DATA		IEC	**TYPE**	22	**KW**	977	**RPM**
K200L-6	**FRAME**	3	**PHASE**	400	**VOLTS**	50	**HZ / CYCLES**
91.0	**EFFICIENCY**	40.4	**AMPS**	55	**IP**	IC411	**IC**
6	**POLE**	S1	**DUTY**	0.864	**PF**	N/A	**EFF2**
VALIADIS	**MANUFACTURER**	1627	**SERIAL NO.**	F	**INS.CLASS**	DELTA	**CONNECTION**

TEST DATA	NO LOAD	25% LOAD	50% LOAD	75% LOAD	100% LOAD	110% LOAD	125% LOAD	LOCKED ROTOR
EFFICIENCY	0	86.16	90.40	91.24	91.00	90.74	90.15	
PF	0.074	0.546	0.749	0.831	0.864	0.870	0.869	0.480
RPM	1000	996	990	983	977	974	970	0
SLIP	0.00%	0.37%	1.02%	1.66%	2.34%	2.59%	3.02%	100.00%
AMPS	15.57	16.88	23.44	31.39	40.38	44.23	50.68	258.8
VOLTS	400	400	400	400	400	400	400	400
TORQUE NM	0	52.7	106.2	160.3	215.2	237.3	270.9	560.3
KW INPUT	0.801	6.38	12.17	18.08	24.17	26.67	30.51	86.07
KW OUTPUT	0	5.50	11.00	16.50	22.00	24.20	27.50	

LOSSES(kW)	25% LOAD	50% LOAD	75% LOAD	100% LOAD	110% LOAD	125%LOAD
STATOR LOSS Pcu1	0.143	0.275	0.493	0.816	0.98	1.29
STATOR LOSS %	2.23%	2.26%	2.73%	3.38%	3.67%	4.21%
ROTOR LOSS Pcu2	0.021	0.116	0.282	0.533	0.65	0.86
ROTOR LOSS %	0.32%	0.95%	1.56%	2.21%	2.43%	2.83%
CORE LOSS Pfe	0.585	0.585	0.585	0.585	0.585	0.585
CORE LOSS %	9.17%	4.81%	3.24%	2.42%	2.20%	1.92%
WINDAGE/FRICTION Pfw	0.113	0.113	0.113	0.113	0.113	0.113
WINDAGE/FRICTION %	1.76%	0.93%	0.62%	0.47%	0.42%	0.37%
STRAY LOAD LOSS Ps	0.032	0.061	0.090	0.121	0.133	0.153
STRAY LOAD LOSS %	0.50%	0.50%	0.50%	0.50%	0.50%	0.50%

Losses are measured/calculated as per IEC 34-2 - The Summation of Losses Method

All data is measured at Nominal Volts

TEMPERATURES

STATOR RESISTANCE COLD	0.2685333	OHMS @	26.6	DEG.C.	BETWEEN STATOR LEADS
STATOR RESISTANCE ADJUSTED	0.334	OHMS @	90	DEG.C.	BETWEEN STATOR LEADS
STATOR RESISTANCE HOT	0.348	OHMS	after test of temp rise		BETWEEN STATOR LEADS
WINDING TEMPERATURE RISE	66.5	DEG.C.	at full load steady state at	30	SECS
WINDING TEMPERATURE RISE	69.5	DEG.C.	at full load steady state at	0	SECS
PT100 TEMPERATURE OF DE WINDING	101.2	DEG.C.	at full load steady state at ambient	28.7	DEG.C.
PT100 TEMPERATURE OF NDE WINDING	N/A	DEG.C.	at full load steady state at ambient	28.7	DEG.C.
PT100 TEMPERATURE DE BEARING	80.1	DEG.C.	at full load steady state at ambient	28.7	DEG.C.
PT100 TEMPERATURE NDE BEARING	N/A	DEG.C.	at full load steady state at ambient	28.7	DEG.C.
PT100 TEMPERATURE IN TERMINAL BOX	60.9	DEG.C.	at full load steady state at ambient	28.7	DEG.C.
PT100 TEMPERATURE ON STATOR LEADS	65.3	DEG.C.	at full load steady state at ambient	28.7	DEG.C.

OTHER

NOISE LEVEL(Lp)	66	dB(A) @ 1meter	INSULATION RESISTANCE	500	MEG.OHMS
VIBRATION LEVEL	1.6	mm/sec on no load	D.E. BEARING	6312C3	
WEIGHT	250	kg	N.D.E.BEARING	6212C3	
H-POT TEST VOLTS	1800	VOLTS			

VALIADIS S.A.	**SCALE**	N/A		
	DATE	203.09.07	**REV**	
K200L-6	**DRAWN**		**DOCUMENT NO.**	
22 kW	**APPRVD**			
400 VOLTS 50 Hz	**CHECKED**			

RESULT SUMMARY

VALIADIS S.A.

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6	**POLE**	S1	**DUTY**	0.864	**PF**	N/A	**EFF2**
VALIADIS	**MANUFACTURER**		**SERIAL NO.**	F	**INS.CLASS**	DELTA	**CONNECTION**

MAJOR CONTENTS			**UNIT**	**TEST VALUE**
STATOR RESISTANCE OF PHASE TO PHASE	90	DEG.C	OHM	0.334
NO LOAD CURRENT			AMP	15.57
NO LOAD INPUT			kW	0.801
CORE LOSS(Pfe)			kW	0.585
WINDAGE FRICTION LOSS(Pfw)			kW	0.113
STATOR WINDING LOSS(Pcu1)			kW	0.816
ROTOR WINDING LOSS(Pcu2)			kW	0.533
STRAY LOAD LOSS(Ps)			kW	0.121
FULL LOAD CURRENT			AMP	40.38
LOCKED ROTOR CURRENT			AMP	258.79
LOCKED ROTOR CURRENT/FULL LOAD CURRENT			P.U.	6.4
LOCKED ROTOR INPUT @ FULL LOAD			kW	86.07
FULL LOAD TORQUE			N.m	215.23
LOCKED ROTOR TORQUE			N.m	560.35
LOCKED ROTOR TORQUE/FULL LOAD TORQUE			P.U.	2.60
PULL OUT TORQUE			N.m	585.1
PULL OUT TORQUE/FULL LOAD TORQUE			P.U.	2.72
PULL UP TORQUE			N.m	387.22
PULL UP TORQUE/FULL LOAD TORQUE			P.U.	1.80
EFFICIENCY @ FULL LOAD			%	91.00
POWER FACTOR @ FULL LOAD				0.864
FULL LOAD SLIP			%	2.342
FULL LOAD SPEED			r/min	977
STATOR WINDING TEMPERATURE RISE	30	SECS	K	66.5
D.E. BEARINGS TEMPERATURE BY PT100			Deg. C	80.1
TEMPERATURE ON LEADS BY PT100			Deg. C	65.3
TEMPERATURE IN TERMINAL BOX BY PT100			Deg. C	60.9
AMBIENT TEMPERATURE OF TESTING			Deg. C	28.7
SOUND PRESSURE LEVEL			dB(A)	66
VIBRATION			mm/s	1.6
MOMENT OF INERTIA			kgm2	0.3600
WEIGHT			kg	250

The data above is calculated as per IEC 34-2,all data at nominal Volts

VALIADIS S.A.	**SCALE**	N/A		
	DATE	2003.09.07	**REV**	
K200L-6	**DRAWN**		**DOCUMENT NO.**	
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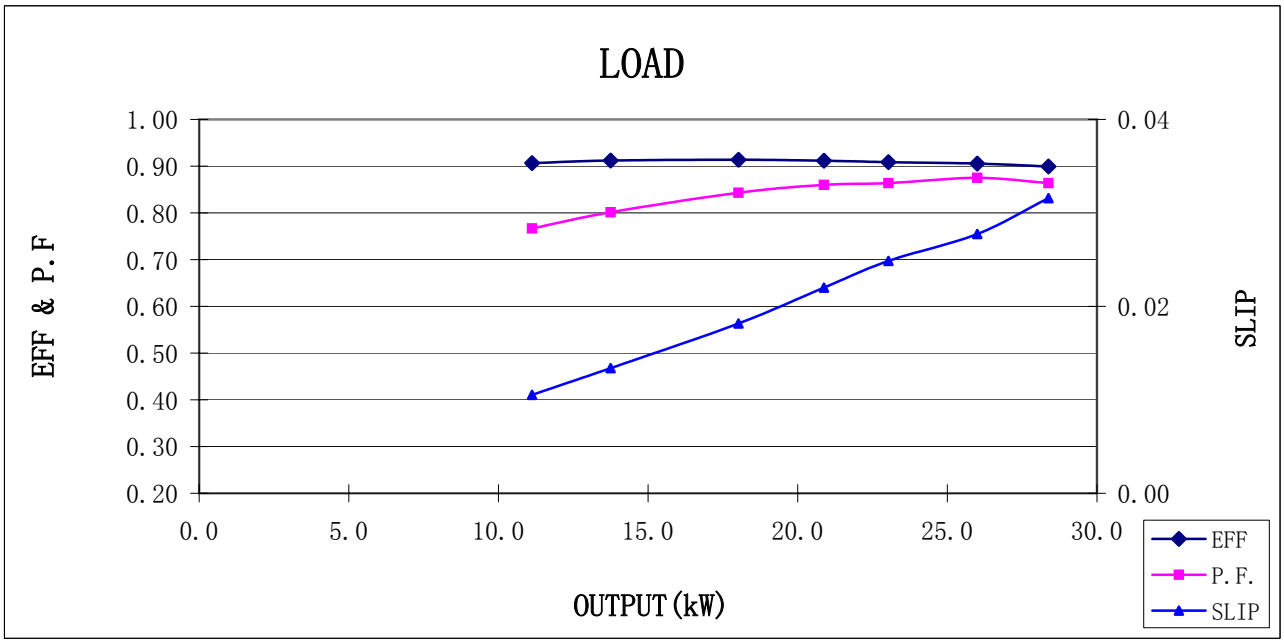

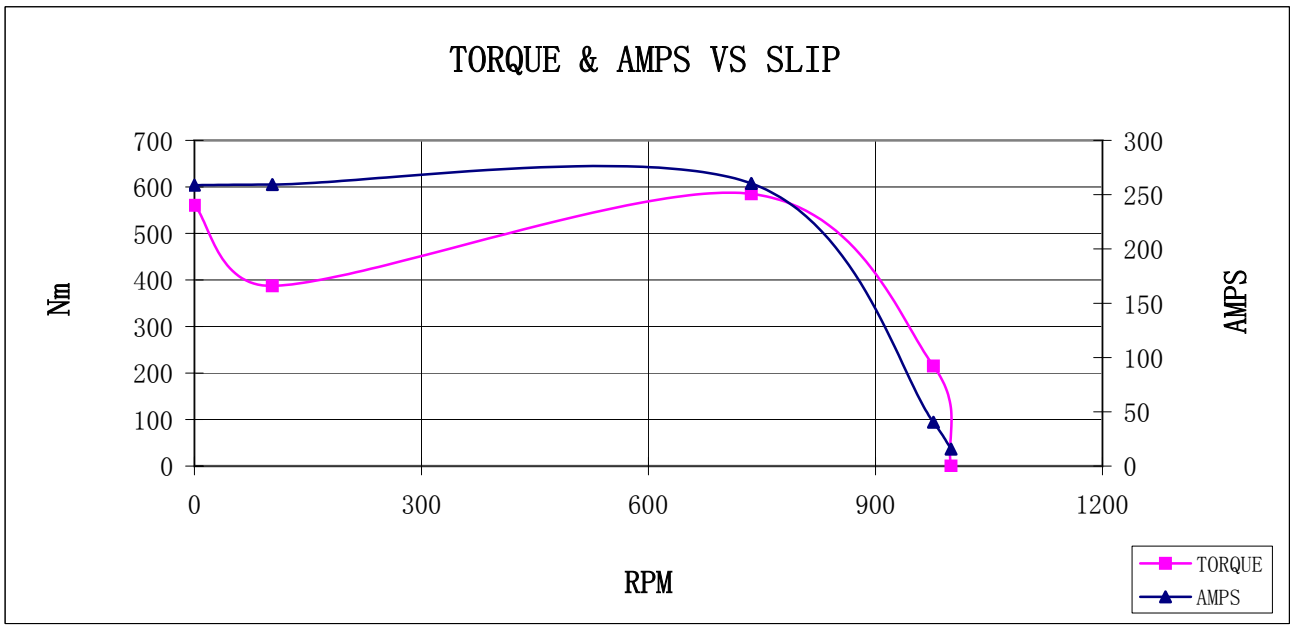

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	DATE	2003.09.07	**REV**	
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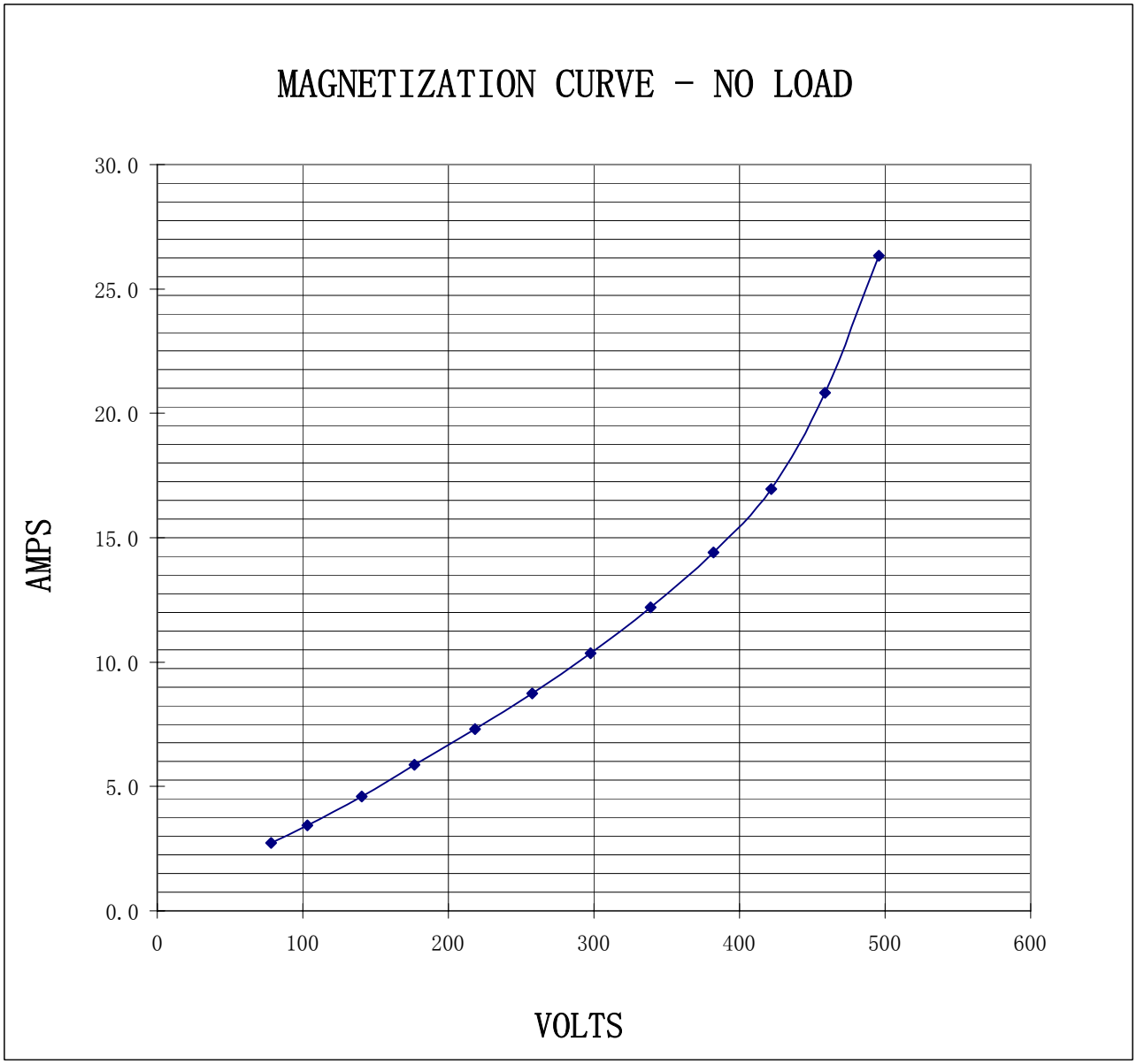

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	DATE	2003.09.07	**REV**	
K200L-6	**DRAWN**		**DOCUMENT NO.**	
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