VALIADIS S.A.

ELECTRIC MOTOR TEST REPORT - THREE PHASE INDUCTION MOTOR

NAMEPLATE DATA		IEC	**TYPE**	132	**KW**	987	**RPM**
K315L-6	**FRAME**	3	**PHASE**	400	**VOLTS**	50	**HZ / CYCLES**
94.8	**EFFICIENCY**	231.4	**AMPS**	55	**IP**	IC411	**IC**
6	**POLE**	S1	**DUTY**	0.869	**PF**	N/A	**EFF2**
VALIADIS	**MANUFACTURER**		**SERIAL NO.**	F	**INS.CLASS**	DELTA	**CONNECTION**

TEST DATA	NO LOAD	25% LOAD	50% LOAD	75% LOAD	100% LOAD	110% LOAD	125% LOAD	LOCKED ROTOR
EFFICIENCY	0	90.45	93.88	94.68	94.81	94.70	94.51	
PF	0.059	0.641	0.797	0.852	0.869	0.868	0.863	0.425
RPM	1000	995	993	990	987	986	983	0
SLIP	0.00%	0.45%	0.70%	0.98%	1.29%	1.44%	1.68%	100.00%
AMPS	74.67	82.12	127.28	177.23	231.36	255.04	291.92	1512.9
VOLTS	400	400	400	400	400	400	400	400
TORQUE NM	0	316.7	635.0	955.2	1277.6	1407.5	1603.3	2493.8
KW INPUT	3.059	36.48	70.30	104.57	139.23	153.32	174.58	445.92
KW OUTPUT	0	33.00	66.00	99.00	132.00	145.20	165.00	

LOSSES(kW)	25% LOAD	50% LOAD	75% LOAD	100% LOAD	110% LOAD	125%LOAD
STATOR LOSS Pcu1	0.234	0.563	1.091	1.860	2.26	2.96
STATOR LOSS %	0.64%	0.80%	1.04%	1.34%	1.47%	1.70%
ROTOR LOSS Pcu2	0.156	0.475	0.990	1.747	2.15	2.85
ROTOR LOSS %	0.43%	0.68%	0.95%	1.26%	1.40%	1.63%
CORE LOSS Pfe	2.010	2.010	2.010	2.010	2.010	2.010
CORE LOSS %	5.51%	2.86%	1.92%	1.44%	1.31%	1.15%
WINDAGE/FRICTION Pfw	0.893	0.893	0.893	0.893	0.893	0.893
WINDAGE/FRICTION %	2.45%	1.27%	0.85%	0.64%	0.58%	0.51%
STRAY LOAD LOSS Ps	0.182	0.352	0.523	0.696	0.767	0.873
STRAY LOAD LOSS %	0.50%	0.50%	0.50%	0.50%	0.50%	0.50%

Losses are measured/calculated as per IEC 34-2 - The Summation of Losses Method

All data is measured at Nominal Volts

TEMPERATURES

STATOR RESISTANCE COLD	0.018757	OHMS @	28.2	DEG.C.	BETWEEN STATOR LEADS	
STATOR RESISTANCE ADJUSTED	0.023	OHMS @	90	DEG.C.	BETWEEN STATOR LEADS	
STATOR RESISTANCE HOT	0.024	OHMS	after test of	temp rise	BETWEEN STATOR LEADS	
WINDING TEMPERATURE RISE	69.2	DEG.C.	at full load steady state at		90	SECS
WINDING TEMPERATURE RISE	73.8	DEG.C.	at full load steady state at		0	SECS
PT100 TEMPERATURE OF DE WINDING	104.8	DEG.C.	at full load steady state at ambient		29.5	DEG.C.
PT100 TEMPERATURE OF NDE WINDING	NO	DEG.C.	at full load steady state at ambient		29.5	DEG.C.
PT100 TEMPERATURE DE BEARING	89	DEG.C.	at full load steady state at ambient		29.5	DEG.C.
PT100 TEMPERATURE NDE BEARING	N/A	DEG.C.	at full load steady state at ambient		29.5	DEG.C.
PT100 TEMPERATURE IN TERMINAL BOX	53.3	DEG.C.	at full load steady state at ambient		29.5	DEG.C.
PT100 TEMPERATURE ON STATOR LEADS	63	DEG.C.	at full load steady state at ambient		29.5	DEG.C.

OTHER

NOISE LEVEL(Lp)	71	dB(A) @ 1meter	INSULATION RESISTANCE	350	MEG.OHMS
VIBRATION LEVEL	1.8	mm/sec on no load	D.E. BEARING	N319C3	
WEIGHT	1282	kg	N.D.E.BEARING	6319C3	
H-POT TEST VOLTS	1800	VOLTS			

VALIADIS S.A.	**SCALE**	N/A		
	DATE	2003.07.10	**REV**	
K315L-6	**DRAWN**		**DOCUMENT NO.**	
132 kW	**APPRVD**			
400 VOLTS 50 Hz	**CHECKED**			

RESULT SUMMARY

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6	**POLE**	S1	**DUTY**	0.869	**PF**	N/A	**EFF2**
VALIADIS	**MANUFACTURER**		**SERIAL NO.**	F	**INS.CLASS**	DELTA	**CONNECTION**

MAJOR CONTENTS			**UNIT**	**TEST VALUE**
STATOR RESISTANCE OF PHASE TO PHASE	90	DEG.C	OHM	0.023161
NO LOAD CURRENT			AMP	74.67
NO LOAD INPUT			kW	3.059
CORE LOSS(Pfe)			kW	2.010
WINDAGE FRICTION LOSS(Pfw)			kW	0.893
STATOR WINDING LOSS(Pcu1)			kW	1.860
ROTOR WINDING LOSS(Pcu2)			kW	1.747
STRAY LOAD LOSS(Ps)			kW	0.696
FULL LOAD CURRENT			AMP	231.36
LOCKED ROTOR CURRENT			AMP	1512.92
LOCKED ROTOR CURRENT/FULL LOAD CURRENT			P.U.	6.5
LOCKED ROTOR INPUT @ FULL LOAD			kW	445.92
FULL LOAD TORQUE			N.m	1277.64
LOCKED ROTOR TORQUE			N.m	2493.83
LOCKED ROTOR TORQUE/FULL LOAD TORQUE			P.U.	1.95
PULL OUT TORQUE			N.m	3655.9
PULL OUT TORQUE/FULL LOAD TORQUE			P.U.	2.86
PULL UP TORQUE			N.m	2081.50
PULL UP TORQUE/FULL LOAD TORQUE			P.U.	1.63
EFFICIENCY @ FULL LOAD			%	94.81
POWER FACTOR @ FULL LOAD				0.869
FULL LOAD SLIP			%	1.291
FULL LOAD SPEED			r/min	987
STATOR WINDING TEMPERATURE RISE	90	SECS	K	69.2
D.E. BEARINGS TEMPERATURE BY PT100			Deg. C	89.0
TEMPERATURE ON LEADS BY PT100			Deg. C	63.0
TEMPERATURE IN TERMINAL BOX BY PT100			Deg. C	53.3
AMBIENT TEMPERATURE OF TESTING			Deg. C	29.5
SOUND PRESSURE LEVEL			dB(A)	70
VIBRATION			mm/s	2.3
MOMENT OF INERTIA			kgm2	6.120
WEIGHT			kg	1282

The data above is calculated as per IEC 34-2,all data at nominal Volts

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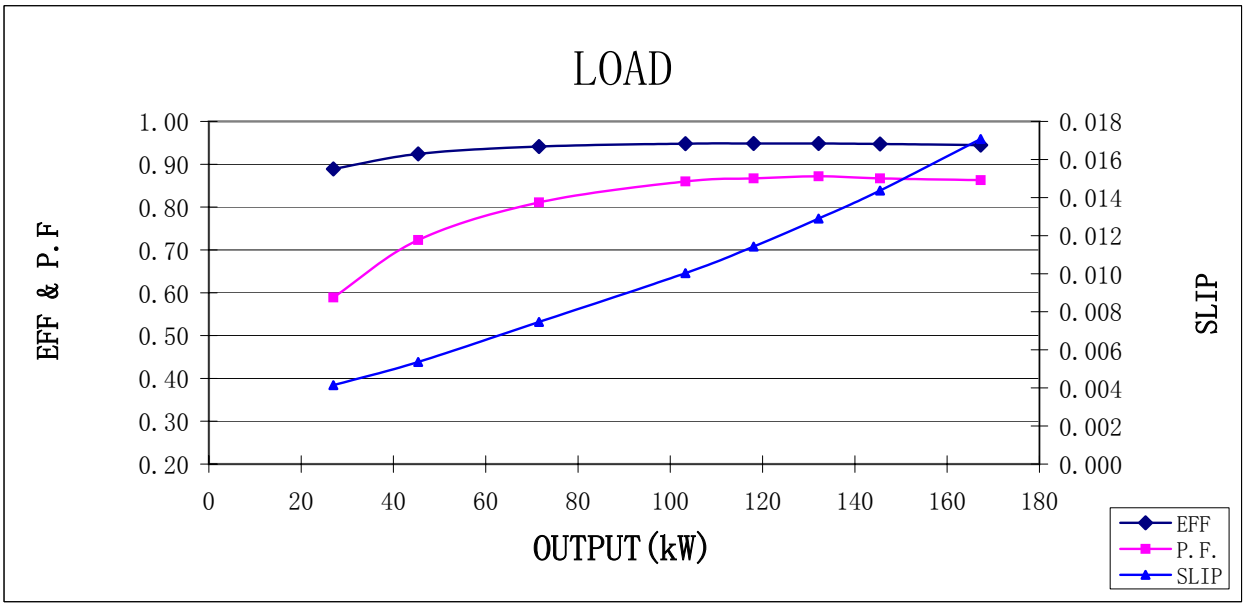

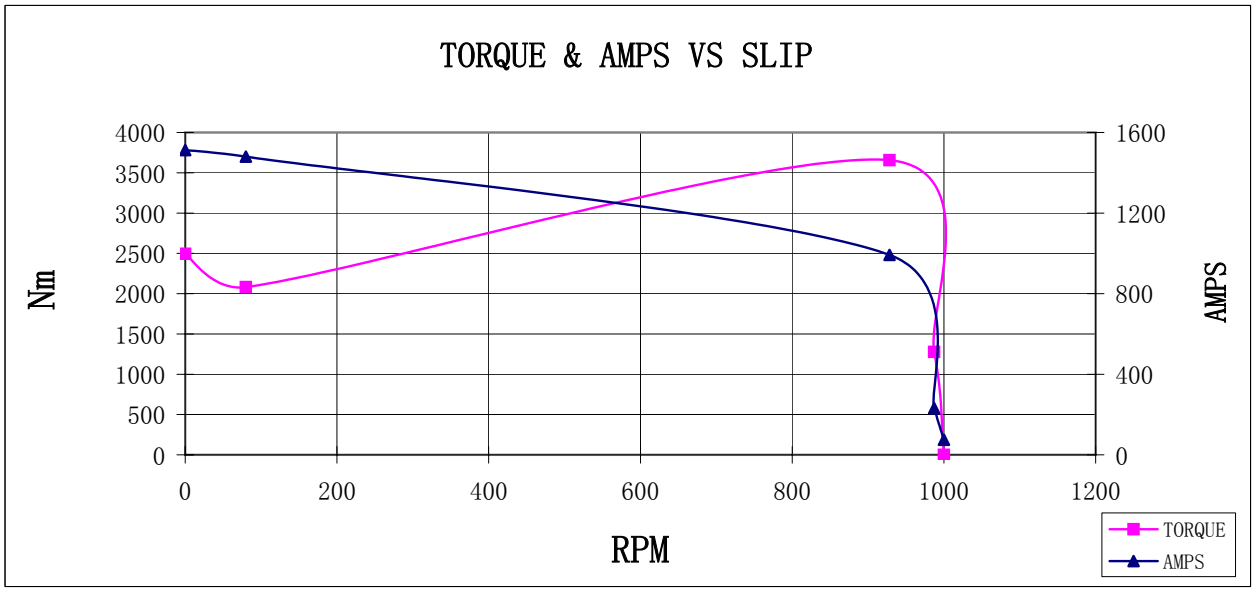

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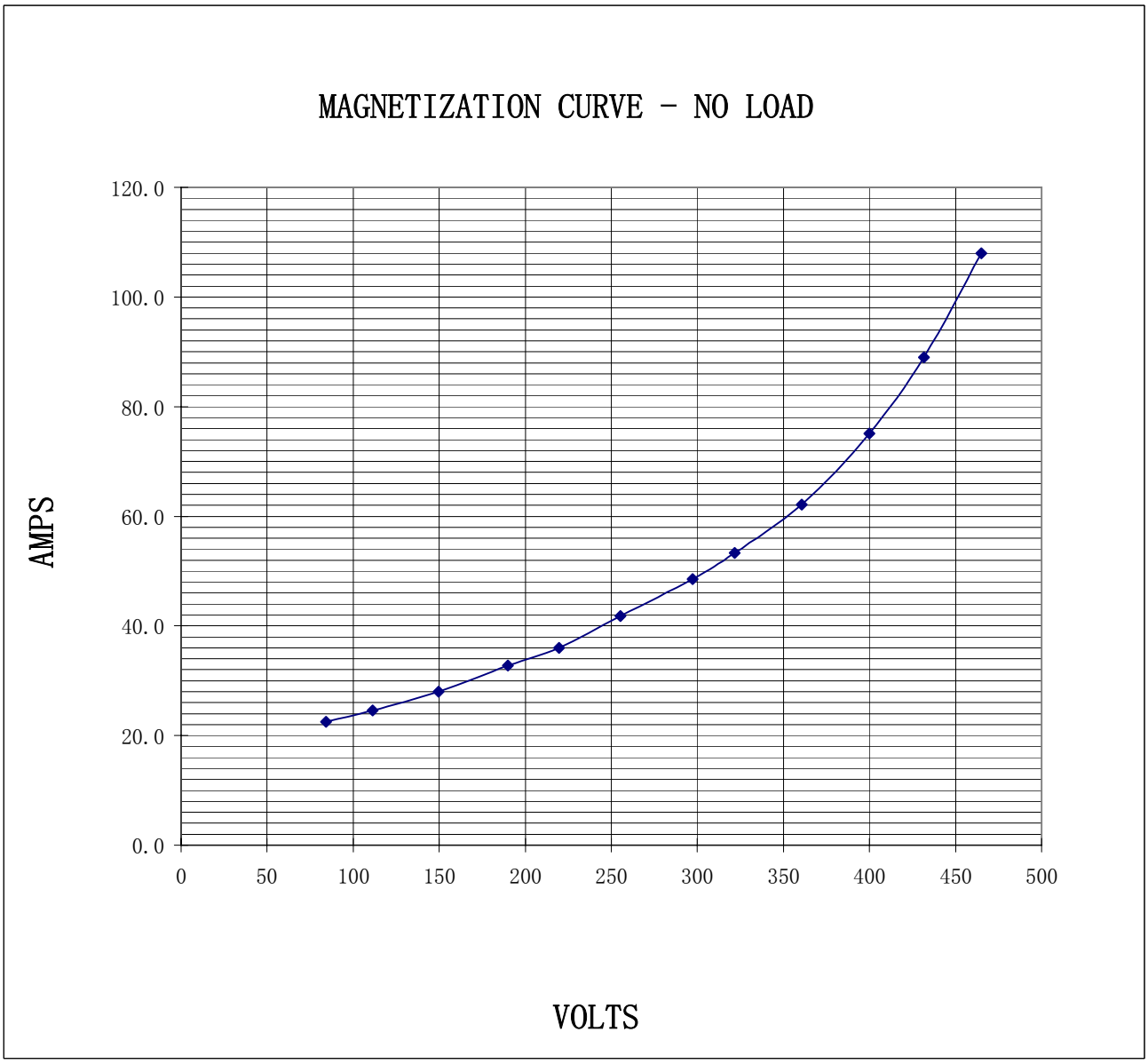

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